



● COOLING TOWER

Data Centre Cooling Tower Case Study **Amsterdam, Netherlands**

HydroFLOW® treatment enabled operation without chemical dosing, reduced water use, and controlled scaling across six BAC cooling towers in a large data centre.

🔒 Client details have been anonymised at their request.

€7,850

Annual Chemical Cost Savings

20%

Water Saving vs Conditioned Tower

75%

Water Saving vs Continuous Blowdown



Chemical Usage

⇒ **BEFORE & AFTER**

● **BEFORE**

- ✗ Limescale on nozzles and pipework
- ✗ Vortex tech failed to control scale
- ✗ Clogged spray nozzles and fouling

● **AFTER**

- ✓ Nozzle scaling reduced significantly
- ✓ No chemical dosing required
- ✓ System condition improved with reduced fouling



BEFORE

Heavy scale on cooling surfaces



AFTER

Reduced scale and cleaner surfaces

OVERVIEW

A large data centre in Amsterdam operates six BAC cooling towers supplied by an on-site water source treated via reverse osmosis. Over time, limescale formed on spray nozzles, cooling packs, and system pipework. Previous attempts using vortex technology did not resolve the issue. HydroPath treatment was trialled on two towers before full implementation across all six towers.

CHALLENGE

Persistent scaling and ineffective previous treatment created operational concerns and required a new solution.

- Limescale buildup on nozzles and cooling media
- Previous vortex system failed to perform
- Clogging reduced system efficiency
- Need to avoid chemical dosing

SOLUTION

HydroFLOW® units were installed on return pipes from the basin to the spray system. A controlled trial on two towers demonstrated effectiveness before full rollout.

UNIT INSTALLED

12x HydroFLOW® i-130

INSTALLATION POINT

Return pipes to spray system

INSTALL DATE

February 2022

TRIAL PERIOD

Nov 2020 to Summer 2021



INSTALLATION

On return pipe to spray



INSTALLATION

i-130 (2022)



SITE

Six cooling towers layout

RESULTS

No Chemical Use

Water treated without chemical dosing during operation

Cost Savings

Annual chemical costs of at least €7,850 eliminated

Water Reduction

Minimum 20% water saving compared to conditioned tower

Major Water Saving

Up to 75% saving compared to continuous blowdown operation

Reduced Fouling

Nozzle clogging reduced and internal scaling decreased

Eco Friendly Operation

Environmentally conscious cooling without chemical discharge

KEY TAKEAWAY**Summary**

HydroFLOW® treatment was successfully implemented across six cooling towers at an Amsterdam data centre following a controlled trial. The system controlled scaling, reduced nozzle fouling, and reduced the need for chemical dosing. Significant water savings were achieved compared to both conditioned and continuous blowdown systems, while maintaining operational performance. The solution provided a sustainable and cost-effective alternative to traditional water treatment methods.

€7,850

ANNUAL COST SAVINGS

20%

WATER SAVING MINIMUM

75%

MAX WATER SAVING

**ADDITIONAL PHOTO EVIDENCE****SITE**

Bottom basin and internal pipework

**SITE**

Return pipe and valve assembly

**BEFORE**

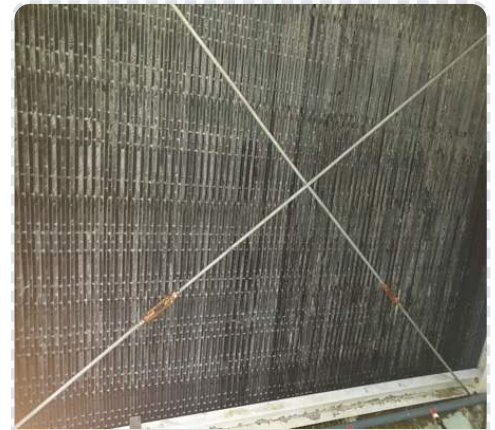
Scale on pipe and cooling mat

**BEFORE**

Scale buildup inside pipe

**BEFORE**

Deposits inside system pipes

**BEFORE**

Fouling on cooling pack surface

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